

Service-Information



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- For U.S.A. and Canada Only -

RE: NEW VALVE CLEARANCES
ALL MODELS FROM R50/5 TO PRESENT
EXCEPT R65 & R65LS

Dear Dealer:

Recent experience has proven the need to enlarge the exhaust valve clearances on all above models.

Clearances are to be set when the engine is cold.

Valve Clearance

P.D.I. - 600 miles	Intake	0.15mm (.006")
	Exhaust	0.25mm (.010")
After 600 miles	Intake	0.10mm (.004")
	Exhaust	0.20mm (.008")

Refer to Service Information 11 022 82 (2051) for R65 and R65LS valve clearance specifications.

Sincerely,

BMW OF NORTH AMERICA, INC.

Richard Dampf
National Technical Manager
Motorcycle Group

RD/cs