

Service-Information



Group: 11 Engine	March 1982	Bulletin No.: 11 022 82 (2051)
---------------------	---------------	-----------------------------------

- For U.S.A. and Canada only -

RE: VALVE CLEARANCE - ALL R65 and R65LS MODELS

Dear Dealer:

Recent tests revealed that valve clearances must be increased, thereby eliminating the danger of low compression/performance due to tight valves.

We, therefore, recommend the following new valve clearances:

- | | | |
|-----|-------------------------|-----------------|
| (a) | First 600 miles - inlet | 0.15 mm (.006") |
| | At P.D.I. - exhaust | 0.25 mm (.010") |
| (b) | After 600 miles - inlet | 0.10 mm (.004") |
| | - exhaust | 0.20 mm (.008") |

Remember to set clearances only when engine is cold.

Yours truly,

H. Neas
National Service Manager

HN/vaa