Service-Information Motorcycle

BMW NA
Service Department

Group: 46 September 1991

Frame 46 034 91 (2480)

For USA Only

Rusty Side Stand Return Spring Shackle - 1991 R100GS

Information: We have seen several shackles which have not been surface-treated. These parts will rust very quickly.

Please check all 1991 R100GS models which come into your workshop for rusty or corroded shackles.

Part No. **46 53 1 242 902**, which is cadmium-treated, will be replaced by:

Part No. 46 53 2 311 722

which is stainless steel.

Warranty Status: Parts and labor are reimbursable under the provisions of the BMW Limited Motorcycle Warranty of Three (3) Years/Unlimited Miles, using a normal Warranty Claim Form.

Use Defect Code: 46 53 007 700
Use Flat Rate Code: 46 53 011
Use Flat Rate Units: 3

Very truly yours,

BMW of North America, Inc.

Frank Stevens
National Service Manager
Motorcycle Group

Richard Dampf
National Technical Manager

FS:jel/312.2

Please initial and route to the following before filing				
Service	Parts	Sales	Warranty	Technicians