



SERVICE INFORMATION

Tech.Cust.Service VKT 20 Gi/Zr	Motorcycles R50/5-R75/5 group:brakes,wheels,tyres	Munich, July 70 No. 1/70(286)e.
-----------------------------------	--	------------------------------------

Ref.: Rear Wheel Brake

Dear Sirs,

when the rear wheel brake is pumping during operation (noticeable by the slightly up and down going foot brake pedal) and eventually also if you hear a squeaking noise, the reason of this is an untrue brake drum.



For the correction of this take up support wheel hub in the axle center and turn-off as fine as possible.

nominal dimension of inner diameter of brake drum	200 + 0.185 mm
max. permitted run-out between brake drum surface and axle	0.02 mm
max. permitted turn-off dimension	201.2 mm

If the tyre had been taken off for this work, the wheel has to be rebalanced.

Yours very truly,

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft
ppa. i.V.

Delleske Bennewitz

10

Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza				Abtage - Archives - File - Archivio		
Betriebsleitung Direction Management DIREZIONE	Werkstatt Atelier Workshop TALLER	KD-Annahme Réception clientèle Cust. reception Ricevimento clientela	Gewährl.-Sachb. Inspecteur garantie Warranty inspector Ingegnere garanti	E-Teildienst Service pièces détachées Spare parts service Servizio ricambi	Betriebsleitung Direction Management DIREZIONE	Werkstatt Atelier Workshop TALLER