

Service-Information Motorcycle



BMW NA
Service Department

Group: 99

November 1991

Paint
Work

99 006 91
(2490)

For USA Only

"Minor Paint Touch-Up and Repair"

The ability to correct minor flaws in a motorcycle's paint finish is an asset, whether repairing a new motorcycle or maximizing the value of trade-ins.

To assist in demonstrating the techniques involved, BMW NA has prepared the enclosed video tape (free-of-charge) which illustrates the following items:

1. Removing dull spots
2. Repairing chipped paint
3. Repairing scratches in solid color paints
4. Repairing scratches in metallic paints
5. Removing marks and adhesives from polycarbonate windshields

Please be advised of the following:

- Read and understand the directions on all products prior to use
- Only use paints, solvents and thinners in approved areas with proper ventilation
- Observe all precautions when using flammable products
- Check and observe your State or local regulations regarding use and disposal of paint products/hazardous substances

The following products mentioned in the video are available from BMW of North America, Inc.

| | Quantity | Part Number |
|-----------------------------------|------------|-----------------|
| o BMW Grease & Wax Remover | 5 ltrs. | 51 91 9 057 943 |
| o BMW Paint Thinner | 1 ltr. | 51 91 9 057 940 |
| o BMW Motorcycle Polish | 500 ml. | 81 22 9 407 500 |
| o BMW Liquid Wax | 500 ml. | 82 14 9 400 134 |
| o BMW Tar & Bug Remover | 300 ml. | 82 14 9 407 018 |
| o BMW Lubricated Buffing Compound | 1000 grams | 51 91 9 061 455 |

| | Quantity | Part Number |
|---------------------------------|----------|-----------------|
| o Meguiar's Plastic Cleaner #17 | 8 oz. | 88 88 2 000 003 |
| o Meguiar's Plastic Polish #10 | 8 oz. | 88 88 2 000 004 |
| o Pinstripe Brush NR. 6 | each | 02 03 0 117 480 |
| o Pinstripe Brush NR. 8 | each | 02 03 0 117 482 |

The following products mentioned in the video must be purchased from local paint supplier:

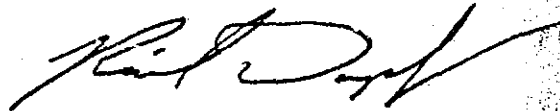
| | <u>Grit</u> | |
|--|-------------|--------|
| - Wet/Dry Sandpaper | 1200 | First |
| Wet/Dry Sandpaper | 1500 | Second |
| Wet/Dry Sandpaper | 2000 | Final |
| - Protective gloves | | |
| - Cork - Flatten one side on a belt sander | | |
| - Turpentine | | |

Very truly yours,

BMW of North America, Inc.



Frank Stevens
National Service Manager
Motorcycle Group



Richard Dampf
National Technical Manager

FS:jel/438.2
Enc.