



SERVICE INFORMATION

Techn. Cust. Service
VKT-20 Fm/Wi/St

Motorcycles R50/5, R60/5, R75/5
Group: Engine

München, Sept. 1970
n. 8/70 (289) en.

Subj.: Oil leakages around the chain case cover

Dear Sirs,

On a limited number of motorcycles the three studs to secure the chain case cover have been installed with Curil, instead of Loctite. Only on these machines it has been stated in several cases that oil leaks out, especially through the two upper holes of the studs.

To stop the trouble, remove the chain case cover (see workshop manual, pages 11-14/1) and, operating from below, apply a 2 mm hole into each through hole of the studs inside of the chain case cover (see figure).

By means of this measure, the oil pressure lasting on the through holes will be diverted into the interior of the housing.

The engine needs not to be removed for this operation.

Yours very truly,

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa.

i.V.

Delleske

Bennewitz

Figure on overleaf

Kenntnis genommen - Pris connaissance - Noted - Tomado nota - Preso conoscenza				Ablage - Archives - File - Archiv			
Betriebsleitung Direction Management	Werkstatt Atelier Workshop	KD-Annahme Réception clientèle Cust. reception	Gewährl.-Sachb. Inspecteur garantie Warranty inspector	E-Teildienst Service pièces détachées Spare parts service	Betriebsleitung Direction Management	Werkstatt Atelier Workshop	

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