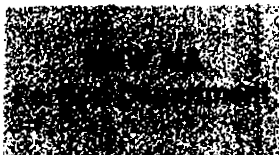
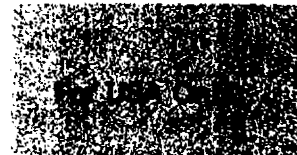


Service-Information Motorcycle



Group: 46
Frame

July 1989
46 041 92
(2591)



SADDLE BAGS NEW TYPE

When riding in the rain, water continues to penetrate past the seal and into the new case.

REMEDY:

The hose type rubber seal in the case lid is replaced by a foam flat seal. The foam seal is available as a spare part.

PART NUMBER	DESCRIPTION
46 54 2 316 391	Seal, Left
46 54 2 316 392	Seal, Right

INSTALLATION:

Remove the old seal from the case lid, with the aid of a knife and screw driver. Clean the groove. Install the new seal and secure it every 2 or 3 inches with a dot of glue.

ADHESIVE:

1. Loctite 454 super glue part number 07 58 9 062 157. This adhesive hardens very rapidly and the saddle bags can be used immediately. The seal cannot be subsequently adjusted or aligned.
2. Commercially available contact adhesive. For example rubber adhesive for seals. BMW part number 81 22 9 407 524. This adhesive hardens slowly. The seal can be adjusted and aligned after the glue has been applied. After the seal has been bonded in, close the lid and allow the glue to harden for at least one hour.

WARRANTY STATUS:

Parts and labor are reimbursable under the provisions of the BMW Limited Motorcycle Warranty of three (3) years/unlimited miles, using a normal Warranty Claim Form.

- Defect Code No. 46 54 00 49 00
- Flat Rate No. 46 99 000
- Flat Rate WT

Very truly yours,

Joe Wagner
National Service Manager
Motorcycle Group

Richard Dampf
National Technical Manager
Motorcycle Group

Please initial and route to the following before filing

Area	Initial	Signature