Service-Information Motorcycle

BMW NA
Service Department

Group: 11 — November 1991

Engine — 11 049 91 (2495)

For USA Only

Clutch Carrier (Flywheel) Bolt
Tightening Torque - (All Boxer Models - 1981 on)

Information: In a few isolated cases, loose or insufficiently torqued bolts have been detected.

Change: Previously, the tightening torque was:

73 ft/lb or 100 Nm

The tightening torque has been increased to:

90 ft/lb or 125 Nm

- Clean the threads on the bolts and in the crankshaft.
- Apply a light coating of engine oil prior to torqueing.

Note: These expansion bolts will not reach their limit of elasticity at this torque. Therefore, they can be re-used.

Very truly yours,

BMW of North America, Inc.

Frank Stevens
National Service Manager
Motorcycle Group

Richard Dampf
National Technical Manager

FS:jel/489.3

Please initial and route to the following before filing				
Service	Parts	Sales	Warranty	Technicians