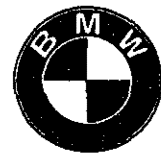


Service-Information



Tech. Cust. Service VS-201 gi-z-sta	Motorcycle R50/5, R60/5, R75/5 Group: Springs and Shockabsorb.	Munich, Aug. 72 No. 2/72(029M) e
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Ref.: Floating damper nozzles for telescopic fork

Dear Sirs,

As of frame nos.

2 904 276 - R 50/5
2 941 811 - R 60/5
2 987 432 - R 75/5

a floating damper nozzle is fitted in the fork tube, instead of the fixed nozzle. Sticking of the damper tube in the nozzle, caused by the coincidence of unfavourable tolerances, is obviated by this new damper element.

The floating damper nozzle consists of two threaded rings, parts No. 31 42 1 232 046, and a third ring, parts No. 31 42 1 232 045; it can be installed as follows:

1. Remove front wheel, take off anchor plate on right cylinder.
2. Take off plastic cap from bottom of fork. Unscrew hex nut, wrench size 13, counterhold using Allen key size 4, drain oil. When re-fitting, use new gasket, parts No. 07 11 9 963 047.
3. Loosen lower hose clamp of fork sleeve on the left and on the right, pull off both fork sliding tubes together with mudguard.


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Betriebsleitung	Werkstatt	KD-Annahme	Gewährl.-Sachb.	Teiledienst	Betriebsleitung	Werkstatt

4. Remove old damper nozzle, see repair manual, group 31 42 103.
5. Insert upper threaded ring of the floating damper nozzle in the fork tube, so that the open end points downwards.
Tighten ring with wrench, BMW No. 237, to approx. 1 mkp, insert aluminium ring nozzle and screw in the lower threaded ring with open end pointing upwards, torque also 1 mkp, fit safety ring.

Yours faithfully,

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft
ppa.

i.V.


Delleske


Flöhr