

# Service-Information



Tech.Cust.Service VS-2011 kl/tw/fm	Motorcycles R60/6 - R90 S Group: 23	Munich, May '74 1/74 (119 M) e
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Subject: Tightening Torque of Driving Flange

Gentlemen:

To permit a higher torque to be transmitted here as well as from the series commencement of the /6 models, the output drive shaft/driving flange bevel ratio has been modified from 1:6 to 1:7.

The tightening torque is 20 + 2 mkp for the 1:7 bevel ratio and 22 + 2 mkp for the 1:6 bevel ratio.

So that no confusion can occur during repair, a list of the components concerned is given below:

<u>Description</u>	<u>Part Number</u>
1:6 driving flange for /5 models	23 31 1 230 057
1:7 driving flange for /6 models	23 21 1 232 557
1:6 output drive shaft assembly for /5 models	23 21 1 230 077
1:7 output drive shaft for /6 models	23 21 1 231 695

Sincerely yours,  
BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppa i.V.

Fickler

Fickler

Scholz