



Service-Information



BMW MOTORRAD GMBH Service R-VK-10 ma/ur	Motorcycles R50/5 - R100RS Technic Group: Frame	Munich, July 77 46 001 77(1014R)
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Subject: Center Stand Mounting Bolts

Dear Dealer:

Starting with the following V.I.N. numbers, the center stand was secured with self-locking bolts

R 60/6	No. 2 962 529
R 75/6	4 032 439
R 90/6	4 061 180
R 90 S	4 091 477

In the past, motorcycles before the above V.I.N. numbers experienced failures of these mounting bolts.

In this case, we recommend the bolts be replaced with the new self-locking one

Part No. 46 52 1 235 511

or re-fitting the old ones with Loctite No. 270 (green)

Part No. 81 22 9 400 086

Caution: When using Loctite, always use sparingly, to ensure removal at a later date.

These mounting bolts must be torqued to

Self-locking bolts	= 4,4 mkp (30 ft lb)
Straight Cadium Plated Bolts	= 3.0 mkp (22 ft lb)

Yours truly,

BMW MOTORRAD GMBH München

i. A. J. V.

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