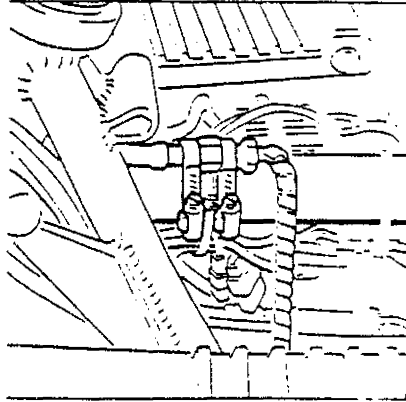


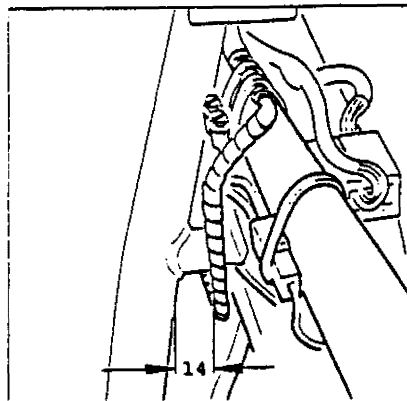


3. The brake pipe must be secured with an additional hose clamp and support, so that its position cannot change.

To make the assembly easier, remove the cable tie, which secures the wiring harness to the frame tube. Replace this cable tie after the brake pipe is in place and secured.



4. The protection sleeve is designed to shield the brake pipe. This protection sleeve can be installed on the brake hose either before or after the pipe is secured.
5. Ensure that there is sufficient clearance between the frame tube and brake pipe. If necessary, bend the pipe so that a distance of 14 mm is between the pipe and frame tube.



6. To prevent corrosion, any scuff marks on the fuel tank must be touched up. Our analysis of this chafing has proven that the fuel tank is only chafed a small amount. Therefore, it is not necessary to replace the fuel tank.

**Warranty  
Status:**

All affected motorcycles, regardless of time in service or mileage, will be reimbursed for this Recall Campaign through Campaign Claim submission. Please read Section 4, pages 15 - 17 of the Motorcycle Warranty Manual for complete information about these special claims. Campaign Claims are attached.

**Work Package**

- #1:**
- Removing Fuel Tank:
  - Inspecting brake pipe for chafing
  - Covering the brake pipe with a protective sleeve
  - Supporting the brake hose with support block and hose clamps
  - Replacing fuel tank

Use Defect Code No. 00 00 34 09 00

This Defect Code will reimburse:

1 Kit 34 32 9 062 451 and  
6 Flat Rate Units or 30 minutes

**Work Package**

- #2:**
- Removing fuel tank
  - Replacing the brake pipe
  - Bleeding the brake system
  - Covering the brake pipe with a protective sleeve
  - Supporting the brake hose with support block and hose clamps
  - Replacing the fuel tank

Use Defect Code No. 00 00 34 10 00

This Defect Code will reimburse:

1 Kit 34 32 9 062 451 and  
12 Flat Rate Units or 1 hour

2 Flat Rate Units have been added to Work Packages #1 and #2 to cover the costs of supplies (cable ties, brake fluid, etc.).

Brake pipe showing scuff marks will be requested through Warranty Parts Return.

**Identification:** Please affix a special label (see S.I. #2351 or 2468 - Group 1) to the motorcycle frame (under the seat) with the number "9" punched out to identify that the Recall has been performed on the motorcycle.

**Special Action**

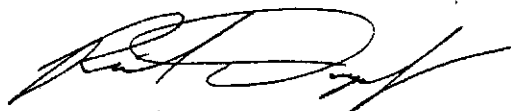
Label Number: 9

Very truly yours,

BMW of North America, Inc.



Frank Stevens  
National Service Manager  
FS:jel/406.25  
Att.



Richard Dampf  
National Technical Manager

