

Service-Information



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- For U.S.A. and Canada only -

RE: FLAT RATES FOR USE OF ENGINE SHORT BLOCK

Dear Dealer:

As you already know, since the fall of 1980 our Parts Department has been supplying engine short blocks for all models, R65 - R100RT's. This short block consists of, depending on the model, crankcase complete with fitted crankshaft and connecting rods. (For older models, the short block, in addition to the above, also includes the camshaft, cam drive and oil pump.) In case of a complete engine overhaul, under warranty, after a written authorization by your DSPM or the undersigned, only short block exchanges will be approved.

For non-warranty engine overhauls, this advantage will also benefit your customer.

The flat rate # for this short block exchange under warranty is: No. 11 00 150.

The following flat rates should be entered in your flat rate manual, by models. The rates include removal and installation of engine, dis-assembly, cleaning, rebuilding, if necessary and assembly of parts removed from defective engine to complete the short block.

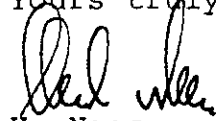
Starting with 1969 Models:

			From Mod. 78	From Mod. 79		From Mod. 81	
a) R50/5	a) R60/6	a) R60/7	a) R60/7	a) R45	c) R80/7	a) R45	d) R80G/S
b) R60/5	b) R75/6	b) R75/7	b) R80/7	b) R65	d) R100T	b) R65	e) R100
c) R75/5	c) R90/6	c) R100/7	c) R100/7		e) R100S	c) R65LS	f) R100CS
	d) R90S	d) R100S	d) R100S		f) R100RT		g) R100RT
		e) R100RS	e) R100RS		g) R100RS		h) R100RS
FRU	FRU	FRU	FRU	FRU	FRU	FRU	FRU
89	89	95 102e	95 102e	98	97 103f 102g	101	81d 97 103g 102h

Please route and initial before filing

In the fall of 1982 we will issue a supplement to our flat rate manual for later models (1979 and up) which will include all flat rates and updates for 1981/82.

Yours truly,



H. Neas
National Service Manager

HN/vaa